

- 12 or 14-Bit Absolute Position or Multi-Turn Capability
- Compact Modular Package with Locking Hub
- Patented Capacitive ASIC Technology
- Settable Zero Position

FEATURES

DESCRIPTION

- 3.3 V Half-Duplex RS485
- Kit with 9 Sleeve Options (.079" to .315")
- High Speed Protocol for Fast Low Latency Position Data
- Radial and Axial Cable Connections
- -40 to 105° Operating Temperature

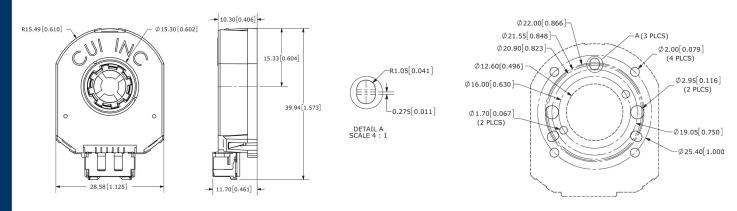


The AMT21 Modular Absolute Encoder is based on a new type of Capacitive technology. With CUI's new patented Capacitive ASIC technology this Encoder is superior in every way compared to other Encoders (Magnetic, Optical). The AMT21 is a rugged, high accuracy Absolute Encoder outputting 12 Bits or 14 Bits of Absolute position information with RS-485 communication and single-turn or multi-turn output options, all in just one AMT21 Encoder. Also, there are 9 shaft diameter options, included in each kit. Each AMT21 comes with 9 color coded bore sleeves, ranging from .079" to .315" that will adapt to 9 different motor shaft diameters. Also, included are two mounting tools, and with one standard and one wide baseplate that has multiple predrilled mounting hole patterns designed to mate with a wide range of motors. Furthermore, because of the Capacitive platform it is not susceptible to contaminants such as dirt, dust, and oil that usually plague encoders in industrial environments. With its compact package and low current draw, it's unlike any other Encoders. The AMT21 is the perfect solution for your business, whether it's for industrial, automation, robotics, or renewable energy applications.

| Diameter .079" .118" .125" | Color Light Sky Blue Orange |
|--|---|
| .157" .188" .197" .237" .250" .315" Tool A Tool C Total of 1 Cover | Purple Purple Gray Yellow Green Red Snow Blue btal of 2 Tools Spacer Tool Shaft Tool r, 2 Bases, 1 Shaft Ada Top Cover tandard Base Wide Base |
| | Tool C Total of 1 Cover St |

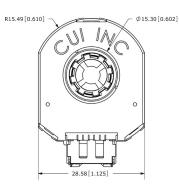


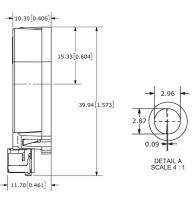
ENC-AMT212 (Radial Connection)

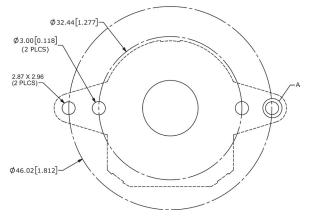


Units are in mm

ENC-AMT212 Wide Base (Radial Connection)

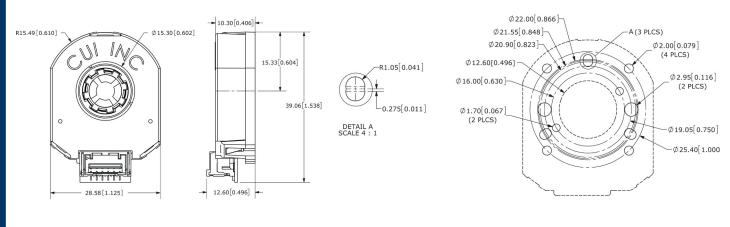






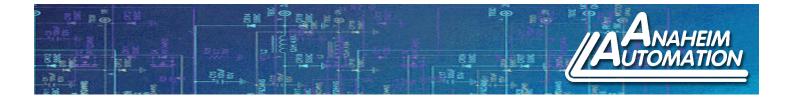
Units are in mm

ENC-AMT213 (Axial Connection)

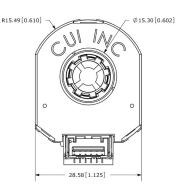


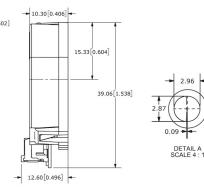
Units are in mm

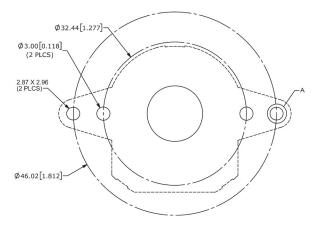
DIMENSIONS



ENC-AMT213 Wide Base (Axial Connection)

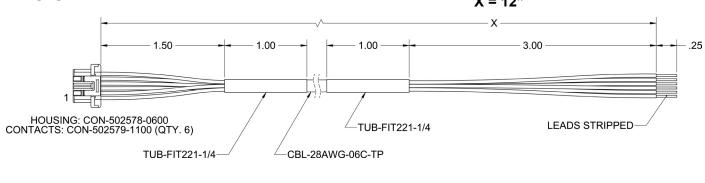






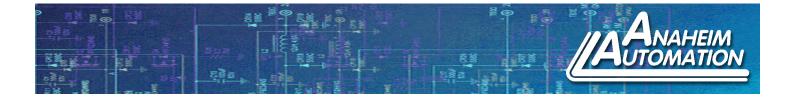
Units are in mm

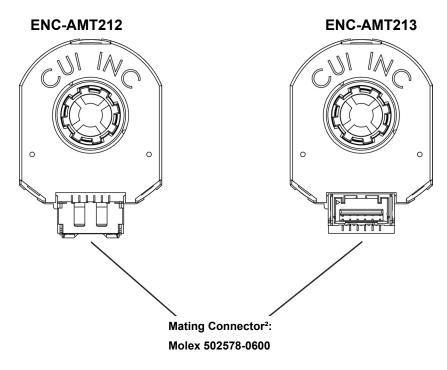
ENC-AMT-PRGM-06C -16.51[0.650]-0 Ţ c2 0 = -304.80±5.00[12.000±0.197]-— 26.29[1.035] Tolerance: ±0.127 mm Units are in mm ENC-CBL-AA7217 X = 12" - X — 1.00 - 1.00 -- 3.00 -1.50

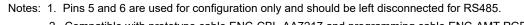


Units are in inches

DIMENSIONS



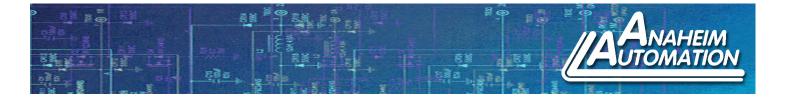




2. Compatible with prototype cable ENC-CBL-AA7217 and programming cable ENC-AMT-PGRM-06C

| Function | | | | | |
|----------|-------------------------|--|--|--|--|
| Pin # | ENC-AMT212 & ENC-AMT213 | | | | |
| 1 | +5 V | | | | |
| 2 | В | | | | |
| 3 | Α | | | | |
| 4 | GND | | | | |
| 51 | MODE | | | | |
| 61 | MCLR | | | | |

PINOUT CONNECTOR



Electrical

| Parameter | Conditions / Description | Min | Тур | Max | Units |
|---------------------|--------------------------|-----|-----|-----|-------|
| Power Supply | VDD | 3.8 | 5 | 5.5 | V |
| Start-Up Time | - | - | 200 | - | ms |
| Current Consumption | with Unloaded Output | - | 8 | - | mA |

Absolute Position Characteristics

| Parameter | Parameter Conditions / Description | | | | Units |
|-------------------------------|---|---|-----------|---|----------|
| Resolution | 12 or 14-Bit | - | - | - | - |
| Accuracy | - | - | 0.2 | - | degrees |
| Absolute Zero Position | Settable via AMT Viewpoint GUI or RS485 | - | - | - | - |
| Multi-Turn | Multi-Turn and Single-Turn Versions Available | - | - | - | - |
| Turns Counter ¹ | Signed Binary Number | - | 14 | - | Bits |
| Absolute Position Update Rate | 12-Bit 14-Bit | - | 25 100 | - | μs µs |

Notes: 1. Multi-Turn encoders only.

Mechanical

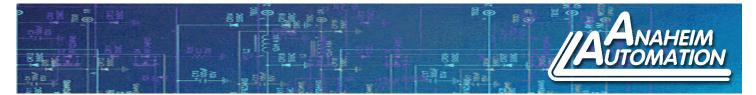
| Parameter | Conditions / Description | Min | Тур | Max | Units |
|---------------------------------------|--|-----|------|----------------|------------|
| Motor Shaft Length | - | 9 | - | - | mm |
| Weight | - | - | .034 | - | lbs |
| Axial Play | - | - | - | ±0.3 | mm |
| Rotational Speed (at each resolution) | 12-Bit Position Resolution 14-Bit Position Resolution | - | - | 8,000 4,000 | RPM RPM |

Environmental

| Parameter | Conditions / Description | Min | Тур | Max | Units |
|-----------------------|--|-----|-----|-----|-------|
| Operating Temperature | - | -40 | - | 105 | °C |
| Humidity | Non-condensing | - | - | 85 | % |
| Vibration | 10~500 Hz, 5 minute sweep, 2 hours on each XYZ | - | - | 5 | G |
| Shock | 3 Pulses, 6 ms, 3 on each XYZ | - | - | 200 | G |
| RoHS | 2011 / 65 / EU | - | - | - | - |
| REACH | EC 1907 / 2006 | - | - | - | - |

RS485 Interface - 2 MBPS Data Rate [A,B,C,D Options]

| Parameter | Conditions / Description | Min | Тур | Max | Units |
|---|--|-----|-----|-----|-------|
| Protocol | RS485 Balanced Digital Multi-Port Interface | - | - | - | - |
| Data Rate | 8 Data Bits, No Parity, 1 Stop Bit, Asynchronous | - | 2 | - | Mbps |
| Transceiver | Texas Instruments SN65HVD75 | - | - | - | - |
| Latency | Time before encoder responds with position | 18 | - | 29 | μs |
| Driver Differential Output Voltage Magnitude | Load Resistance = 54 Ω | 1.5 | 2 | 3.3 | V |



RS485 Interface - Adjustable Data Rate [E,F,G,H Options]

| Parameter | Conditions / Description | Min | Тур | Max | Units |
|---|--|-------------------------|-------------|-----|----------------|
| Protocol | RS485 Balanced Digital Multi-Port Interface | - | - | - | - |
| Data Rate ^{2 3} | 8 Data Bits, No Parity, 1 Stop Bit, Asynchronous 115,200; 38,400; 19,200; 9,600 | - | - | - | bps |
| Transceiver | Texas Instruments SN65HVD72 | - | - | - | - |
| Turnaround Time | Time before encoder responds with position 115,200 bps 38,400 bps 19,200 bps 9,600 bps | 10.8 30 56 110 | - - - | | μs μs μs |
| Driver Differential Output Voltage Magnitude | Load Resistance = 54 Ω | 1.5 | 2 | 3.3 | V |

Notes: 2. Data rate configured with AMT Viewpoint

3. Default data rate on kits is 115,200 bps.

Checksum

The AMT21 encoder uses a checksum calculation for detecting transmission errors. The upper two bits of every response from the encoder are check bits. Those values are shown in the examples below as K1 and K0. The check bits are odd parity; K1 for the odd bits in the response, and K0 for the even bits in the response. These check bits are not part of the position, but are used to verify its validity. The remaining lower 14 bits are the useful data. Here is an example of how to calculate the checkbits for a 16-bit response, from a 14-bit encoder.

Full response: 0x61AB 14-bit position: 0x21AB (8619 decimal)

Checkbit Formula

Odd: K1 = !(H5^AH3^AH1^L7^L5^L3^L1) Even: K0 = !(H4^AH2^AH0^L6^L4^L2^L0)

From the above response 0x61AB: Odd: $0 = !(1^0^0 1^1 1^1) = correct$ Even: $1 = !(0^0 1^0 0^0 1^0) = correct$

Addressing

The AMT21 encoder supports multiple encoders on the RS485 bus. This is accomplished by giving each encoder a unique node address. This node address is 8 bits long but the low two bits must be 0. Therefore, the encoder can have any single byte value that is divisible by 4 which allows up to 64 encoders to share the bus.

By default, the node address is 0x54. Node addresses configurable via AMT ViewpointTM or set at factory for specific configuration upon request.

| A | vailabl | le RS4 | 85 No | de Ado | lresses | (HEX |) |
|----|---------|--------|-------|--------|---------|------|----|
| 00 | 20 | 40 | 60 | 80 | A0 | C0 | E0 |
| 04 | 24 | 44 | 64 | 84 | A4 | C4 | E4 |
| 80 | 28 | 48 | 68 | 88 | A8 | C8 | E8 |
| 0C | 2C | 4C | 6C | 8C | AC | CC | EC |
| 10 | 30 | 50 | 70 | 90 | B0 | D0 | F0 |
| 14 | 34 | 54* | 74 | 94 | B4 | D4 | F4 |
| 18 | 38 | 58 | 78 | 98 | B8 | D8 | F8 |
| 1C | 3C | 5C | 7C | 9C | BC | DC | FC |



The node address serves also as the read position command which is why it will be referred to it as the base command. When the encoder sees a command on the RS485 it reads the first 6 bits to determine if it should be listening. If it sees its address, then it interprets the low two bits for the command.

| Low Two Bits | Hex | Command |
|--------------|------|---|
| 00 | 0x00 | Read Position |
| 01 | 0x01 | Read Turns Counter (Multi-Turn Encoders Only) |
| 10 | 0x02 | Indicates Extended Command |
| 11 | 0x03 | Reserved |

For simplicity the user can abstract away the various bits and simply implement multiple commands in their system. For example:

| Byte | Command |
|------|---|
| 0x54 | Read Position |
| 0x55 | Read Turns Counter (Multi-Turn Encoders Only) |
| 0x56 | Begin Extended Command |

Extended Commands

There are some commands that require two bytes to be received before the encoder will enact them. This includes resets and zero saves. This prevents collisions and allows the encoder to be fully functional while sharing the bus with other encoders.

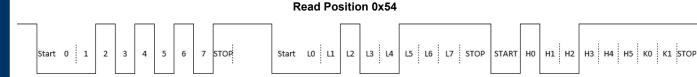
Note that there are no responses to these instructions, and once received the encoder initiates an immediate reset. The user's system should expect to wait until the encoder is powered back up to send any follow up commands. Power on time is listed in the electrical section above.

To send an extended command the user will send the <node address + 0x02> value (0x56 by default) followed by the <extended command>.

| Extended Commands | Function |
|-------------------|---|
| 0x5E | Set Zero Position (Single Turn Encoders Only) |
| 0x75 | Reset Encoder |

Single Character Commands

Read Position: <node_address>



0x54 Read Single Turn Position

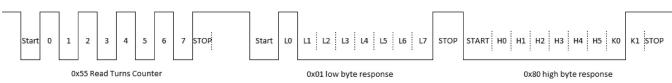
0xE4 low byte response

0xF9 high byte response

The read position command is the same as the node address which has a default value of 0x54 is sent and the response is received with the low byte first. After removing the checksum the result is 0x39E4. For a 14-bit encoder nothing else is required, the position is 14820 in decimal. However if this is a 12-bit encoder, the position must be shifted to the right 2 bits to throw away the low bits of the response. Therefore the position would be 3705 in decimal.



Read Turns (Multi-Turn Encoders only): <node_address + 0x01>



Read Turns 0x55

The turns counter command is <node_address + 0x01>. By default the turns counter command is 0x55. The encoder responds with the low byte first and includes check bits same as the read position command. The resulting number is a signed 14 bit number. The response above is showing 1 turn.

Extended Commands

Set Zero Position 0x56 0x5E - Single Turn Encoders Only: <node_address + 0x02> <0x5E>

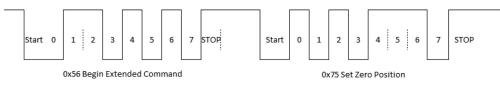
Set Zero Position 0x56 0x5E - Single Turn Encoders Only



The zero set command is <node_address + 0x02> followed by <0x5E>. By default we send 0x56 and then 0x5E. The encoder zero's the position and immediately resets.

Encoder Reset: <node_address + 0x02> <0x75>

Reset Encoder 0x56 0x75



The reset command is -address + 0x02 followed by -0x75. By default the command to reset the encoder is 0x56 0x75. The encoder performs and immediate reset.

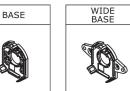


Covers:

Bases:

| ENC-AMT212 | Top Cover |
|------------|-----------|
| ENC-AMT213 | Top Cover |







Toolor

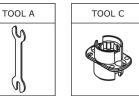
ENC-AMT212 & ENC-AMT213

ENC-AMT212 & ENC-AMT213

| 100IS: | | | | | |
|--------|---------------------------|--|--|--|--|
| (| Tool A) Spacer Tool | | | | |
| | (Tool C) Shaft Tool | | | | |
| Note: | Also, included is a Shaft | | | | |
| Adapte | er. | | | | |

Base

Wide Base





Sleeves:

The following bore sleeves are provided with the kit:

| SLEEVES | | | | | | | | |
|-------------------|--------|--------|-------|--------|-------|-------|-------|-------|
| | | | | | | | | |
| .079" | .118" | .125" | .157" | .188" | .197" | .237" | .250" | .315" |
| Light Sky Blue | Orange | Purple | Gray | Yellow | Green | Red | Snow | Blue |

Everything shown below here is not included with the kit. These Connectors and Cables are sold separately:

Connectors:

| 001110000 | | | | | |
|----------------------------|------------------------------------|-------------|----------------------------|-------------------|--------|
| Encoder Part # | Connector Part Number | Description | Encoder Part # | Cable Part Number | Length |
| ENC-AMT212 & ENC-AMT213 | MOLEX 502578-0600 Mating Connector | | ENC-AMT212 & ENC-AMT213 | ENC-AMT-PGRM-06C | 12" |
| | | | ENC-AMT212 & ENC-AMT213 | ENC-CBL-AA7217 | 12" |

Cables: